



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4039-1

Job Sheet 166748



Part No: D4039-1

Part Name: Fwd Bracket



Part Weight: 0 lbs

Job Created: 10/16/17

Due Date: 10/23/17

Type: SOLD

Ship Via:

Job Qty: 2 pcs

Status: Scheduled

Priority: High

Job Tracking No:

Created By: Mario Poulin

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	10/23/17	0.00	0.00	Start up container	55
100	Waterjet	2 pcs	10/23/17	0.00	0.00	Waterjet1	55
110	CNC Vertical Machining	2 pcs	10/23/17	0.00	0.00	HAAS 1	17-11-15
120	QC	2 pcs	10/23/17	0.00	0.00	QC2	17-11-15
130	QC	2 pcs	10/23/17	0.00	0.00	QC8	17-11-16
140	HandFinish	2 pcs	10/23/17	0.00	0.00	HandFinish1	2017-11-16 JSC
150	Powdercoat	2 pcs	10/23/17	0.00	0.00	Powdercoat1	BR 17-11-16
160	QC	2 pcs	10/23/17	0.00	0.00	QC3	6
170	Packaging	2 pcs	10/23/17	0.00	0.00	Packaging3	NOV 2 1 2017
180	QC	2 pcs	10/23/17	0.00	0.00	QC21	NOV 2 2 2017

Part Op 100 - Cut blank as per file D4039-1_BLANK

Descriptions: 110 - Program Batch No. _____ Double check by: _____ MACHINE AS PER FOLIO FA881 AND DWG D4039

FOLIO REV: _____ DWG REV: _____ DEBURR

M 13804 START: 9:30 QTY: 820 FINISH: 10:00

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Waterjet	M6061T6B1.000X16.000	6	2	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 1:36 PM dart.poulin.mario

POSITIVE RELEASE

EFFECT

RELEASED

DATE

MAT OUTS

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																					
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval																																																																			
Description Work Order Deviation		Disposition		Completed By																																																																			
Job No: 166748 Mfg Date: 11/15/17 Start up Operation D4039-1 Change No: Operation: Revision: PART NO: Fwd Bracket S010275 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		QC / QA Coordinator Approval																																																																					
		Lead hand / Supervisor Approval Verification																																																																					
		Root Cause																																																																					
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